PATENT ABSTRACTS OF JAPAN

(11)Publication number:

08-088115

(43)Date of publication of application: 02.04.1996

(51)Int.CI.

H01F 3/08

B22F 3/12

B22F 3/24

H01F 41/02

(21)Application number: 06-223623

(71)Applicant:

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(22)Date of filing:

19.09.1994

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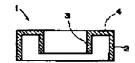
UCHIYAMA KAZUO

(54) YOKE

(57)Abstract:

PURPOSE: To prevent a gap in the surface part of a sintered body from being clogging because no machining is performed and to form an effective tri-iron tetroxide film by a steam treatment in a yoke which is manufactured by powder

CONSTITUTION: A yoke 1 as a magnetic product has a shape in which one end of an outer circumferential tube part 2 and one end of an inner circumferential tube part 3 are connected by a ringed edge part 4. When the yoke 1 is manufactured, a raw-material powder is compressed, a green compact is molded, and the green compact is then heated and sintered. After that, steaming is executed to a sintered body without executing any machining.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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